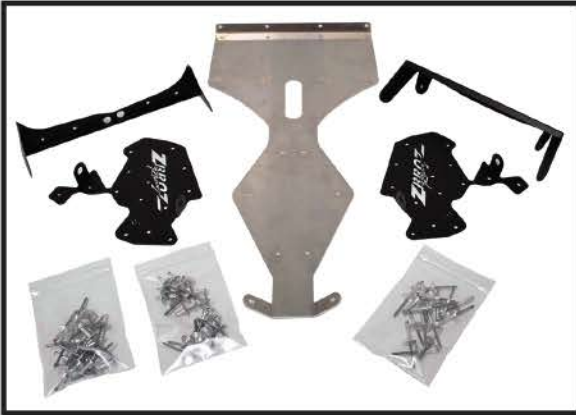


2017 - UP SKI DOO REV GEN 4 S&E BULK HEAD BRACE



KIT INCLUDES:

- (1) SKID PLATE
- (1) INTERNAL FRONT BRACE PLATE
- (1) INTERNAL REAR BRACE PLATE
- *NOT USED ON 2018-2019 MODELS*
- (2) EXTERNAL SIDE BRACE PLATES

HARDWARE:

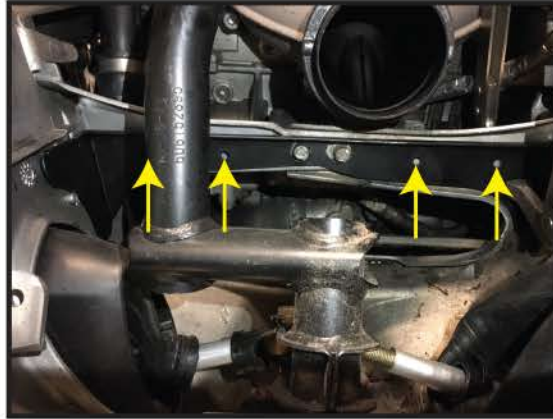
- (20) .25" LONG STEEL RIVETS
- (20) .50" LONG STEEL RIVETS
- (16) .75" LONG STEEL RIVETS

TOOLS REQUIRED:

- RIVET GUN
- DRILL
- 16MM END WRENCH
- 15MM SOCKET
- 3/16" DRILL BIT



1. REMOVE HOOD, PIPE, SKI SHOCKS AND UPPER A-ARM FROM EACH SIDE OF BULK HEAD.



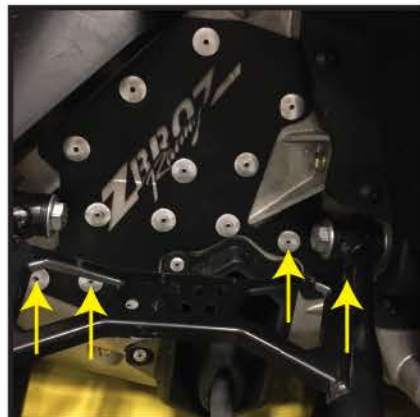
2. INSERT INTERNAL REAR BRACE PLATE. CLAMP AGAINST REAR STOCK CROSS MEMBER AND DRILL (4) 3/16" HOLES. RIVET IN PLACE WITH .25" LONG STEEL RIVETS. **SKIP THIS STEP WHEN INSTALLING ON 2018-2019 MODELS.*



3. INSERT INTERNAL FRONT BRACE PLATE. CLAMP AGAINST FRONT STOCK CROSS MEMBER, DRILL (2) HOLES AND RIVET IN PLACE WITH .25" LONG STEEL RIVETS.



4. DRILL (5) HOLES INTO FRONT FACTORY MODULE AND THROUGH BRACE PLATE, THEN RIVET IN PLACE WITH .25" STEEL RIVETS..



5. POSITION EXTERNAL SIDE BRACE PLATE BY INSTALLING UPPER A-ARMS TO HOLD IN PLACE AND DRILL HOLE LOCATIONS. (4) HOLE LOCATIONS (SEE ARROWS) WILL CONNECT EXTERNAL SIDE BRACE PLATES TO INTERNAL FRONT AND REAR BRACE PLATE WING TABS. RIVET IN PLACE USING (4) .50" RIVETS. RIVET REMAINING (10) HOLE LOCATIONS USING .25" LONG RIVETS. **REPEAT PROCESS FOR OTHER SIDE.*



6. TURN SLED ONTO SIDE AND INSTALL SKID PLATE. UNBOLT AND REUSE (4) FACTORY BOLTS (SEE ARROWS). DRILL AND RIVET FRONT SIDE MOUNT USING (2) .75" LONG RIVETS TO POSITION SKID PLATE. THEN DRILL AND RIVET REMAINING (14) LOCATIONS USING .75" LONG RIVETS. ***SHOWN WITH ZBROZ RACING ABS-FX FRONT BUMPER AND POLYETHOLYNE SKID PLATE OVER TOP.*