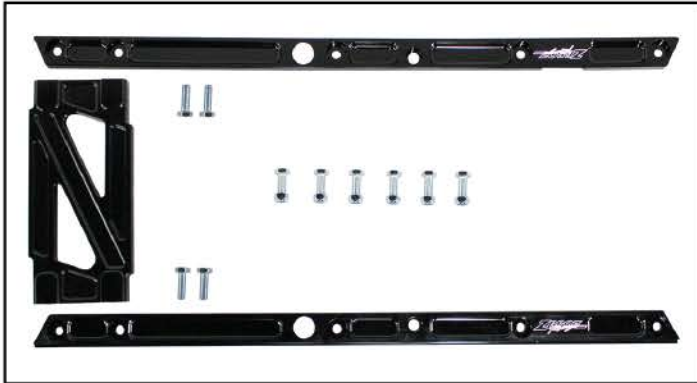


SKI DOO T-MOTION BILLET RAIL BRACE 165"/174" TRACK



KIT INCLUDES:

- (1) LEFT SIDE RAIL BRACE
- (1) RIGHT SIDE RAIL BRACE
- (6) RAIL BRACE BOLTS
- (6) RAIL BRACE NYLOCK NUTS
- (1) Z-BRACE
- (4) Z-BRACE BOLTS

TOOLS REQUIRED:

- 13MM END WRENCH
- 13MM SOCKET
- 8MM ALLEN WRENCH
- BOX CUTTER/KNIFE

INSTALLATION INSTRUCTIONS:



STEP 1
LAY SLED ON SIDE. REMOVE CROSS SHAFT BOLTS USING 8MM ALLEN WRENCH.
YOU WILL REUSE THE OEM CROSS SHAFT BOLTS BUT NOT THE WASHERS WHEN INSTALLING THIS BILLET RAIL BRACE KIT.



STEP 2
ALIGN BILLET RAIL BRACE WITH HOLES FOR CROSS SHAFT AND REAR LOWER SCISSOR PIVOT BOLT. TIGHTEN WITH (3) BILLET RAIL BRACE BOLTS AND NYLOCK NUTS ON EACH SIDE.
***IF BILLET RAIL BRACE DOES NOT FIT INTO PLACE, YOU WILL NEED TO TRIM THE BUMP STOP WITH BOX CUTTER/KNIFE AS SHOWN.**



TRIM THE BUMP STOP WITH BOX CUTTER/KNIFE AS SHOWN.



STEP 3
INSTALL BILLET Z-BRACE. LOOSEN REAR AXLE BOLT, AND LOWER SCISSOR PIVOT BOLT. INSERT Z-BRACE, ALIGN HOLES AND TIGHTEN WITH (2) Z-BRACE BOLTS.



STEP 4
INSERT CROSS SHAFT USING OEM BOLTS (DO NOT USE OEM CROSS SHAFT WASHERS) AND TIGHTEN. TIGHTEN REAR AXLE BOLT AND LOWER SCISSOR PIVOT BOLT.